

## Brake & Shear Operator

**Location:** Bailey Metal Products Limited – Dorval, QC

**Department:** Production

**Reports to:** Plant Manager



### About Bailey

Founded in 1950 by Sam Bailey, The Bailey Group of Companies (BGC) is a family-owned and operated Canadian company recognized as an industry leader. With manufacturing locations in Ontario, Quebec, Alberta, and British Columbia, the BGC has grown tremendously over the past 70+ years, producing roll-formed products and providing steel slitting services for the commercial and residential construction industry. Our people, products, and industry are our pride while innovation and our customers are at the core of our business. Our associates are the key to achieving our vision of being the leaders in this industry, which is why we work hard to create a safe and healthy work environment where associates can achieve growth and development. Apply now, for this exciting opportunity!

### Why Join Our Team?

- Market competitive remuneration package
- Employer-paid comprehensive benefit package
- RRSP matching program
- Education support program
- On-the-job training
- Employee referral program
- Personal protective equipment allowance

### Position Summary

Operates a press brake to manufacture components from metal coils. Prepares, sets up, and adjusts press brake as required by product plans and production schedules. Ensures that there are sufficient raw materials available. In addition, is responsible to set up and operate power-shear machines to cut steel into specified dimensions and angles.

### What you'll do:

- Operate sheet metal forming equipment, such as brake press, shear, punch press etc.
- Loading, forming, and unloading products ranging from small pieces to larger sheet steel
- Ensure the accurate measurement of parts using measuring tape, square, and other instrument
- Complete any other work assigned by Supervisor / Lead hand / Plant Manager;
- Abide by all Health & Safety rules, safe practices, and requirements laid out by Bailey

### What you'll need:

- 1-2 yrs. experience in a manufacturing environment is preferred;
- Ability to properly use measuring equipment such as tape measures (imperial and metric), calipers, micrometers, etc;
- Knowledge of hand tools such as tin snips, tape measures, calipers etc;
- Able to effectively communicate, both verbally and in writing;
- Personal attributes include ethical, open-minded, observant, and tenacious;
- Quick learner, team player, yet self-motivated and capable of meeting deadlines.

### Working Conditions:

- A fast-paced, team-based environment while meeting all safety requirements;
- Overtime as required;
- Must be physically capable of lifting products up to 50 lbs.

Learn more about us at <https://www.bmp-group.com/>. To apply, submit your resume to [recruitment@bmp-group.com](mailto:recruitment@bmp-group.com) with the position title included in the subject line. We thank all applicants for their interest, only those selected for an interview will be contacted.

We are an equal-opportunity employer committed to providing and maintaining a fair, equitable, and diverse workforce. All qualified candidates are encouraged to apply. Applicants should advise Human Resources if they require any type of accommodation during the recruitment process.



<http://www.bmp-group.com>  
[recruitment@bmp-group.com](mailto:recruitment@bmp-group.com)